

Capacity List

Model	Type	Control	X axis	Y axis	Z axis	Work piece	
Binns& Berry	CNC Centre lathe Sliding bed	Fagor		1200	6000	10 Tonne 2-meter max gap.	
Harrison Alpha	CNC Centre lathe	Fanuc		800	4000	3 Tonne	
Harrison Alpha	CNC Centre lathe	Fanuc		800	3000	3 Tonne	
Colchester Combi K4	CNC Centre lathe. Automatic turret			430	2000	2 Tonne	
Model	Type	Control	X axis	Y axis	Z axis	Work piece	
Poreba	Centre lathe	Manual		1350	3000	5 tonne	

Colchester Mastiff 1400	Centre lathe	Manual	540	1500	.75 Tonne		
Hankook Protec 13N	CNC 2 Axis Lathe	Fanuc 21iT	1300	4000	8000kg		
Correa A30/30	CNC Travelling table. Automatic indexing head with 4 th axis.	Heidenhain	3000	1200	1500	8 Tonne	
Model	Type	Control	X axis	Y axis	Z axis	Work piece	
Correa CF22/20	CNC Travelling table. 4 th axis.	Heidenhain	2000	800	800	3.5 Tonne	
Bridgeport interact	CNC vertical mill	Heidenhain	760	370	150	0.45 Tonne	
Churchill 42"	Horizontal borer with Rotary table.	Manual with DR	1270	1010	1270	5 Tonne	
Doosan DBC 110S	Horizontal Borer	Heidenhain ITCN 530	2000	1500	1200		

DMG DMF 500 linear.	CNC vertical high speed fixed table milling machine. Automatic indexing head, 4 th axis & 30 HSK 100A tool changer	3D Heidenhain ITCN 530	5000	920	820		
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